

1 Templated Polymer Replica Nanoparticles to Facilitate Assessment of 2 Material-Dependent Pharmacokinetics and Biodistribution

3 Danzi Song,[†] Jiwei Cui,^{†,⊥} Huanli Sun,^{†,▽} Tri-Hung Nguyen,[‡] Sheilajen Alcantara,[§] Robert De Rose,[§]
4 Stephen J. Kent,^{*,§,||} Christopher J. H. Porter,^{*,‡} and Frank Caruso^{*,†}

5 [†]ARC Centre of Excellence in Convergent Bio-Nano Science and Technology, and the Department of Chemical Engineering, School
6 of Chemical and Biomedical Engineering, The University of Melbourne, Parkville, Victoria 3010, Australia

7 [‡]ARC Centre of Excellence in Convergent Bio-Nano Science and Technology, and Drug Delivery Disposition and Dynamics, Monash
8 Institute of Pharmaceutical Sciences, Monash University, Parkville 3052, Australia

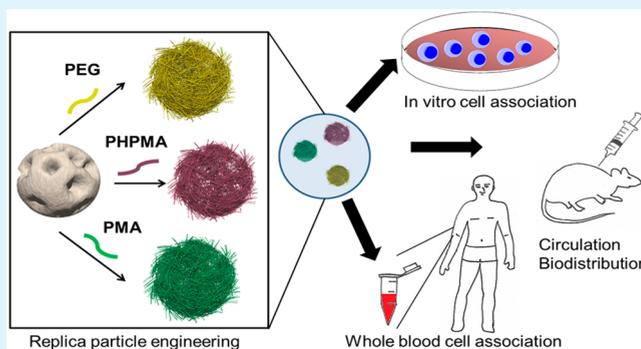
9 [§]ARC Centre of Excellence in Convergent Bio-Nano Science and Technology, and the Department of Microbiology and
10 Immunology, The University of Melbourne, at the Peter Doherty Institute for Infection and Immunity, Parkville, Victoria 3010,
11 Australia

12 ^{||}Melbourne Sexual Health Centre and Department of Infectious Diseases, Alfred Health, Central Clinical School, Monash University,
13 Melbourne, Victoria 3800, Australia

14 **S** Supporting Information

15 **ABSTRACT:** Surface modification is frequently used to tailor
16 the interactions of nanoparticles with biological systems. In
17 most cases, the chemical nature of the treatments employed to
18 modify the biological interface (for example attachments of
19 hydrophilic polymers or targeting groups) is the focus of
20 attention. However, isolation of the fundamental effects of the
21 materials employed to modify the interface are often
22 confounded by secondary effects imparted by the underlying
23 substrate. Herein, we demonstrate that polymer replica
24 particles templated from degradable mesoporous silica provide
25 a facile means to evaluate the impact of surface modification
26 on the biological interactions of nanomaterials, independent of
27 the substrate. Poly(ethylene glycol) (PEG), poly(*N*-(2-
28 hydroxypropyl)methacrylamide) (PHPMA), and poly(methacrylic acid) (PMA) were templated onto mesoporous silica and
29 cross-linked and the residual particles were removed. The resulting nanoparticles, comprising interfacial polymer alone, were then
30 investigated using a range of in vitro and in vivo tests. As expected, the PEG particles showed the best stealth properties, and
31 these trends were consistent in both in vitro and in vivo studies. PMA particles showed the highest cell association in cell lines in
32 vitro and were rapidly taken up by monocytes in ex vivo whole blood, properties consistent with the very high in vivo clearance
33 subsequently seen in rats. In contrast, PHPMA particles showed rapid association with both granulocytes and monocytes in ex
34 vivo whole blood, even though in vivo clearance was less rapid than the PMA particles. Rat studies confirmed better systemic
35 exposure for PEG and PHPMA particles when compared to PMA particles. This study provides a new avenue for investigating
36 material-dependent biological behaviors of polymer particles, irrespective of the properties of the underlying core, and provides
37 insights for the selection of polymer particles for future biological applications.

38 **KEYWORDS:** nanoengineering, replica hydrogel particles, mesoporous silica particles, cell association, biodistribution



39 ■ INTRODUCTION

40 Nanoengineered particles have shown promise in biomedicine,
41 particularly for diagnosis and treatment of diseases.^{1–4}
42 Polymer-based hydrogel particles are of particular interest in
43 drug delivery as their physicochemical properties can be
44 tailored by versatile fabrication methods for specific applica-
45 tions.^{5,6} The influence of particle shape, size, and surface
46 chemistry on bio–nano interactions has been extensively
47 investigated.^{7–9} Spherical structures are most commonly used
48 and studied, and it has been shown that particles with sizes
49 ranging from 20 to 200 nm have significant potential in

targeted drug delivery applications that require long blood
50 circulation times.⁷ Chemical modifications that can modulate
51 particle characteristics, such as hydrophilicity, surface charge,
52 and immunogenicity, can greatly influence the fate of the
53 particles in vivo. Hydrophilic materials, such as poly(ethylene
54 glycol) (PEG) and poly(*N*-(2-hydroxypropyl)methacrylamide)
55 (PHPMA), have shown high resistance to protein adsorption,
56

Received: August 4, 2017

Accepted: September 11, 2017



57 extended blood circulation, and improved plasma exposure of
58 the drug vehicle in vivo.^{10–12} These so-called “stealth” materials
59 are frequently used for the modification of nanoparticles or
60 proteins and as carriers of drugs and genes.^{12–15}

61 Surface modification is widely used to modulate particle
62 properties to influence cellular interactions, immune recog-
63 nition, and other biological interactions in vitro and in vivo.
64 The final properties achieved are highly dependent on various
65 factors, including the degree of modification, chain molecular
66 weight when polymers are used, and architecture of the
67 modifying agent.^{16–19} Depending on the surface modifications,
68 the underlying particles can still influence the ensuing biological
69 interactions. An alternative to surface modification is to
70 engineer particles that are composed primarily of the material
71 of interest. This can provide a systematic approach to compare
72 material-dependent biological effects, as potential differences
73 arising from surface modification are minimized. Furthermore,
74 there are no particle cores that could interfere with the
75 biological interactions.

76 Replica particles (RPs) prepared by mesoporous silica (MS)
77 templating, a promising subset of polymer hydrogel particles,
78 can be a valuable tool for investigating bio–nano interactions.²⁰
79 MS templating can accommodate diverse polymer types and
80 facilitate the fabrication of particles with controlled material
81 composition, size, and shape. To date, we have reported the
82 generation of polymer particles by infiltrating polymers into the
83 MS template pores via electrostatic attraction and subsequent
84 cross-linking, followed by template removal.^{21–23} However, the
85 polymer infiltration step can take considerable time (up to 8 h)
86 to allow for sufficient diffusion and loading of the polymer,
87 especially for neutral polymers such as PEG.^{18,24} Alternatively,
88 particles can be obtained by surface-initiated polymerization of
89 monomers in the MS particles.^{25–29} However, there are very
90 few reports on the synthesis of “stealthy” RPs. For instance,
91 polymer–silica composite particles prepared from polymer-
92 ization of itaconic acid and poly(ethylene glycol)methyl
93 acrylate within MS particles without core removal were
94 described.²⁷ The method required a rather lengthy period of
95 light irradiation (7 h) in organic solvent in an inert reaction
96 environment. Recently, we introduced a method to produce
97 zwitterionic- and poly(oligo(ethylene glycol) methyl ether
98 methacrylate)-based particles within MS particles.²⁸ However,
99 the process required repeated freeze–pump–thaw cycles at an
100 elevated temperature (50 °C). Furthermore, the use of low-
101 molecular weight monomers in the preparation of PEG-based
102 particles via surface-initiated polymerization, as described
103 above, can lead to particle instability, especially in a complex
104 biological environment in vivo.^{30–33}

105 A recently developed templating approach termed atom
106 transfer radical polymerization-mediated continuous assembly
107 of polymers (CAP_{ATRP}) has been reported.^{34,35} Herein, this
108 method is presented, however, using high-molecular weight
109 polymers (≥ 20 kDa) to prepare RPs and facilitate investigation
110 of material-dependent biological behaviors in vitro, ex vivo, and
111 in vivo. This approach enables facile assembly of previnyl-
112 modified polymers (referred to as macrocross-linkers) under
113 moderate reaction conditions (room temperature and water as
114 solvent).^{36,37} This method is amenable to diverse macrocross-
115 linkers and has distinct advantages: (i) the formation of
116 particles proceeds in a rapid one-pot reaction under moderate
117 conditions while retaining the advantage of MS templating; (ii)
118 cross-linking and the addition of functional groups or
119 responsive linkers can be performed simultaneously to allow

for multifunctionality and triggered degradation and release; 120
(iii) the core material used for templating can be removed to 121
prevent confounding biological interactions; and (iv) the size 122
and shape of the template is conferred to the RPs, allowing for 123
a high degree of control over variables important for biological 124
interactions. 125

Three types of CAP_{ATRP} RPs, referred to as PEG, PHPMA, 126
and poly(methacrylic acid) (PMA) particles thereafter, were 127
fabricated using three macrocross-linkers: acrylated PEG (P1), 128
acrylated PHPMA (P2), and methacrylate-functionalized PMA 129
(PMA-AEMA; P3). PEG and PHPMA were chosen because 130
they are the most widely used low-fouling and biocompatible 131
synthetic polymers for drug delivery applications in clinical 132
trials.^{13,38} Although numerous types of PEG- and PHPMA- 133
based polymer–drug conjugates have been reported,^{39,40} direct 134
comparisons of the effects of PEG- and PHPMA-based replica 135
nanoparticles on biological interactions have not been reported. 136
PMA has been extensively studied owing to its ease of 137
modification; however, it usually requires modification with 138
PEG for biological applications, owing to its high fouling 139
properties.²¹ Hence, it was selected as a control. 140

A variety of studies have investigated the use of in vitro tests 141
to examine the association or uptake of nanoparticles by 142
immune cell-derived cell lines in culture media and thereafter 143
predict nanoparticle interactions with the immune system and 144
nanoparticle distribution to reticuloendothelial system organs 145
in vivo.^{41,42} However, these tests do not fully represent the 146
physiological interactions of particles with primary cells in the 147
more complex environment of fresh blood. Hence, an emerging 148
method that can measure nanoparticle association with multiple 149
immune cell subsets in human whole blood has some 150
advantages^{18,43,44} and has been found to be a more relevant 151
test than cell line-based assays for assessing the stealth 152
properties of PEG particles.¹⁸ How human blood interactions 153
with particles compare to in vivo behavior in commonly studied 154
rodent models for particles composed of other materials has yet 155
to be confirmed. In the present study, we demonstrate the 156
construction of polymer particles with controllable size and 157
composition via CAP_{ATRP} and investigate their cell association 158
in vitro and ex vivo. Finally, we investigate their behavior in 159
vivo, compare the predictive qualities of the ex vivo tests, and 160
discuss the effects of material properties on biological behavior. 161

162 EXPERIMENTAL SECTION

Materials. α -Bromoisobutyryl bromide, 2-aminoethyl methacrylate 163
hydrochloride (AEMA), 4-(4,6-dimethoxy-1,3,5-triazin-2-yl)-4-methyl- 164
morpholinium chloride (DMTMM), di(ethylene glycol) diacrylate 165
(DEGDAA, technical grade, 75%), *N,N,N',N',N''*-pentamethyldiethy- 166
lenetriamine (PMDETA, 99%), copper(II) bromide (CuBr₂, 99%), 167
ammonia (25%), (3-aminopropyl)triethoxysilane (APTES, 99%), 168
pyridine (anhydrous, 99.8%), sodium ascorbate (NaAsc, $\geq 98\%$), 169
propargylamine hydrochloride, hydrofluoric acid (HF, 48 wt %), 170
ammonium fluoride (NH₄F), methacrylic acid (MA), Dulbecco's 171
phosphate-buffered saline (DPBS), PBS tablets, cetyltrimethylammo- 172
nium tosylate (CTAT), triethanolamine and tetraethyl orthosilicate 173
(TEOS), and isopropyl alcohol were purchased from Sigma-Aldrich 174
(Australia) and used as received. 8-Arm PEG acrylate ($M_w = 20$ kDa) 175
was purchased from JenKem Technology USA Inc. (China). 176
Poly(methacrylic acid) sodium salt (30% solution, $M_w = 15$ kDa) 177
was purchased from Polysciences (U.S.A.). Alexa Fluor 488 azide 178
(Alexa Fluor 488 5-carboxamido-(6-azido)hexanyl), bis- 179
(triethylammonium salt), 5-isomer (AF488-azide), Alexa Fluor 594 180
Wheat Germ Agglutinin (AF594-WGA), Hoechst 33342, heat- 181
inactivated fetal bovine serum (FBS), RPMI 1640 medium with 182
GlutaMAX supplement, and Zeba spin desalting column (40 kDa, 0.5 183

184 mL) were provided by Invitrogen (Australia). Paraformaldehyde (PFA, 185 4%) was obtained from Chem-Supply (Australia). 4-Azidosalicylic acid 186 (ring-5-³H) was purchased from American Radiolabeled Chemicals, 187 Inc. (U.S.A.). Ultima Gold scintillation fluid and Soluene-350 tissue 188 solubilizer were purchased from PerkinElmer, Inc. (U.S.A.). Saline was 189 obtained from Baxter Healthcare Pty., Ltd. (Australia). DBL Heparin 190 Sodium Injection BP was purchased from Hospira (Australia). The 191 water used in all experiments was obtained from an inline Millipore 192 RiOs/Origin system and had a resistivity greater than 18.2 MΩ cm. 193 Linear acrylated PHPMA macrocross-linker **P2** ($M_n = 31\,500\text{ g mol}^{-1}$, 194 $M_w = 49\,100\text{ g mol}^{-1}$, $\bar{D} = 1.56$, acrylate functionality = 10 mol %) was 195 kindly provided by Edgar Wong following a reported method.³⁴

196 **Synthesis of MS Particles.** MS particles were synthesized 197 according to a previously reported method.¹⁸ A mixture of CTAT 198 (960 mg), triethanolamine (174 mg), and water (50 mL) was stirred at 199 80 °C for 1 h, followed by the addition of 7.8 mL of TEOS. The 200 mixture was further stirred at 80 °C for 2 h. The particles were then 201 washed with water and ethanol thrice, dried at 80 °C overnight, and 202 calcined at 550 °C for 6 h.

203 **Synthesis of Macrocross-Linker P3.** PMA-AEMA was synthe- 204 sized through reaction of PMA with AEMA in the presence of 205 DMTMM. Briefly, DMTMM (469 mg, 1.70 mmol) and AEMA (153 206 mg, 0.92 mmol) were added to PMA (15 mL, 500 mg, 4.63 mmol 207 -COOH) in PB buffer (50 mM, pH 7.2). The mixture was allowed to 208 react for 24 h at room temperature (~21 °C). PMA-AEMA was 209 purified by dialysis against water and lyophilized for 48 h. Yield: 88%, 210 485 mg; methacrylate functionality: 13 mol %.

211 **MS Particle Surface Modification.** To attach ATRP initiators to 212 the MS particle surface, the latter was functionalized. A particle 213 dispersion (20 mg mL⁻¹) in ethanol was first prepared by vortexing 214 and sonicating for 10 min. Ammonia and APTES were then added to 215 the particle suspension at a volume ratio of ethanol/ammonia/APTES 216 = 50:2:1, and the resulting suspension was continuously mixed on a 217 rotating tube holder overnight. Amino-functionalized MS particles 218 were then washed with ethanol, water, and pyridine by centrifugation 219 at 9000 g for 8 min. The particles were then dispersed in anhydrous 220 pyridine (900 μL), followed by the addition of α-bromoisobutyryl 221 bromide (100 μL). The particle suspension was mixed continuously 222 on a rotating tube holder overnight before washing with ethanol twice 223 and subsequently with water twice. The particles were stored in 224 ethanol in the fridge (4 °C) prior to use.

225 **Fabrication of Replica Particles.** Macrocross-linker **P1** (5.6 mg), 226 **P2** (3.4 mg), or **P3** (2.2 mg) was added to water (100 μL) to prepare 227 the macrocross-linker solution. Then, a polymer solution (200 μL) 228 was prepared by mixing the macrocross-linker solution (100 μL) with 229 DEGDA (95 μL, 33.1 mg mL⁻¹, in DMSO) and MA (5 μL, 40 mg 230 mL⁻¹, in DMSO; Figure S1). The resulting solution was then added to 231 the bromo-initiator-functionalized MS particles (2 mg) while 232 vortexing. The particle suspension was thoroughly mixed and 233 incubated on a rotating tube holder for 5 min. Subsequently, 234 PMDETA (5.7 μL, 20.9 mg mL⁻¹, in water), NaAsc (5.7 μL, 159.9 235 mg mL⁻¹, in water), and CuBr₂ (5.7 μL, 9.0 mg mL⁻¹, in water) 236 solutions were sequentially added to the particle mixture to start 237 polymerization at room temperature (~21 °C) with constant mixing 238 for 10 h. The vinyl group molar ratio of macrocross-linker/DEGDA/ 239 MA was kept at 1:10:1. The number of moles of the vinyl groups in 240 macrocross-linker **P1** was calculated based on the average molecular 241 weight of 20 kDa, and that in macrocross-linkers **P2** and **P3** was 242 calculated using eq 1:

$$n_{\text{vinyl}} = \frac{m}{M_0} f_{\text{vinyl}} \quad (1)$$

244 where n_{vinyl} is the number of moles of the vinyl groups, m is the mass 245 of macrocross-linkers, M_0 is the average molecular weight of each 246 repeating unit of the polymer, and f_{vinyl} is the (meth)acrylate 247 functionality of the macrocross-linker. After polymerization, the 248 polymer-grafted hybrid particles were isolated by centrifugation at 249 5000 g for 5 min and then thoroughly washed with DMSO/water (500 250 μL, 1:1 v/v) twice, water once, and PBS once. A sonication water bath 251 was used to aid dispersion. To convert the -COOH groups into

alkyne groups, DMTMM (250 μL, 2.0 mg mL⁻¹, in PBS) and 252 propargylamine (250 μL, 0.7 mg mL⁻¹, in PBS) were added to the 253 particles, and the reaction solution was mixed thoroughly and 254 incubated overnight (Figure S2). After reaction, the alkyne-modified 255 polymer particles were isolated by centrifugation (5000 g, 5 min) and 256 subsequently washed with water. 257

Template Removal and Labeling. To remove the template, 258 buffered HF solution (200 μL, pH 5, 5 M HF/13.3 M NH₄F = 1:2 (v/ 259 v)) was added to the particle suspension (~50 μL). *Caution! HF is 260 highly toxic. Care should be taken when handling HF solution, and only 261 small quantities should be prepared.* The resultant polymer RPs were 262 washed thrice with water by centrifugation (7000 g, 7 min) and 263 resuspended in water. 264

The particles were labeled with AF488-azide (2 μL, 1 mg mL⁻¹, in 265 DMSO) or ³H-azidosalicylic acid (2 μL, 1 μCi μL⁻¹, in ethanol) via 266 the CuAAC reaction. NaAsc (100 μL, 4.4 mg mL⁻¹, in water) and 267 copper sulfate (100 μL, 1.8 mg mL⁻¹, in water) were added, and the 268 resulting suspension was incubated on a rotating tube holder overnight 269 at room temperature (~21 °C). Unreacted AF488-azide or ³H- 270 azidosalicylic acid and copper catalyst were removed using a Zeba 271 column as per the manufacturer's instructions. 272

In Vitro Cell Association and Imaging. HeLa, THP-1, and RAW 273 264.7 cells were routinely cultured in DMEM and RPMI and DMEM 274 media with 10% (v/v) FBS at 37 °C in a 5% CO₂ humidified 275 atmosphere. For the cell association studies, cells were plated in a 24- 276 well plate (60 000 cells per well) in 500 μL of media. HeLa and RAW 277 264.7 cells were allowed to adhere overnight. Then, 1.2×10^7 AF488- 278 labeled particles were incubated with the cells (particle-to-cell ratio 279 was 200:1) for 24 h at 37 °C in 5% CO₂. After incubation, the THP-1 280 cells were washed with DPBS thrice via centrifugation (500 g, 5 min) 281 and resuspended in DPBS for subsequent flow cytometry analysis. The 282 HeLa and RAW 264.7 cells were gently washed twice with DPBS 283 before trypsinization and further washed with DPBS once and then 284 analyzed by flow cytometry and FlowJo software, version 9.9 (Tree 285 Star; Figure S3). 286

For imaging, the RAW 264.7 cells were seeded into 8-well Lab-Tek 287 I chambered cover glass slides (Thermo Fisher Scientific, Australia) at 288 60 000 cells per well and allowed to adhere overnight in 500 μL of 289 media. Then, 1.2×10^7 AF488-labeled particles were added to each 290 cell chamber and incubated for 24 h (37 °C, 5% CO₂). After 291 incubation, the cells were gently washed with DPBS twice and fixed 292 using 4% PFA (200 μL) for 10 min at room temperature (~21 °C) in 293 the dark. The cell membrane was stained with AF594-WGA (200 μL, 294 5 μg mL⁻¹) at 4 °C in the dark for 5 min. The cell nucleus was stained 295 at room temperature in the dark for 10 min with Hoechst 33354 (200 296 μL, 0.1 mg mL⁻¹). Images were taken in DPBS buffer (DeltaVision 297 microscope). 298

Ex Vivo Whole Blood Cell Association. Whole blood from a 299 healthy volunteer was collected into sodium heparin Vacuette tubes 300 (Greiner Bio-One). Cell counts were obtained using a CELL-DYN 301 Emerald analyzer (Abbott). Phenotyping of leukocytes was performed 302 prior to particle incubation, where whole blood (100 μL) was 303 incubated at 21 °C for 30 min with anti-CD45-V500 (BD Biosciences, 304 clone HI30), anti-CD3-Alexa Fluor 700 (BD Biosciences, clone 305 SP34-2), and anti-CD14-APC H7 (BD Biosciences, clone MφP9). 306 Whole blood samples were prewarmed to 37 °C or chilled on ice 307 before incubating with Alexa Fluor 488-labeled particles (particle/ 308 leukocyte = 100:1) at 37 °C (5% CO₂) and on ice for 1 h in 5 mL 309 polystyrene tubes (BD Biosciences). Erythrocytes were then lysed in 310 10 volumes of BD FACS Lysing Solution (BD Biosciences), followed 311 by washing with PBS (4 mL, 500 g, 5 min). Cells were fixed with BD 312 Stabilizing Fixative (BD Biosciences), and all events in the tube were 313 acquired on a BDLSRFortessa (BD Biosciences). Particle-cell 314 association was analyzed using a FlowJo software, version 9.9 (Tree 315 Star; Figure S4). A CD45+ gate was used to distinguish leukocytes 316 from contaminating erythrocytes. Granulocytes were identified as 317 SSC^{hi}, T cells as CD3+ lymphocytes, and monocytes as CD14+. 318

Radiolabeling and Activity Determination. Approximately 3.5×10^{10} 319 particles (24 mg) were labeled with ³H-azidosalicylic acid (2 320 μL, 1 μCi μL⁻¹ in ethanol) via CuAAC (Figure S2), and the activity of 321

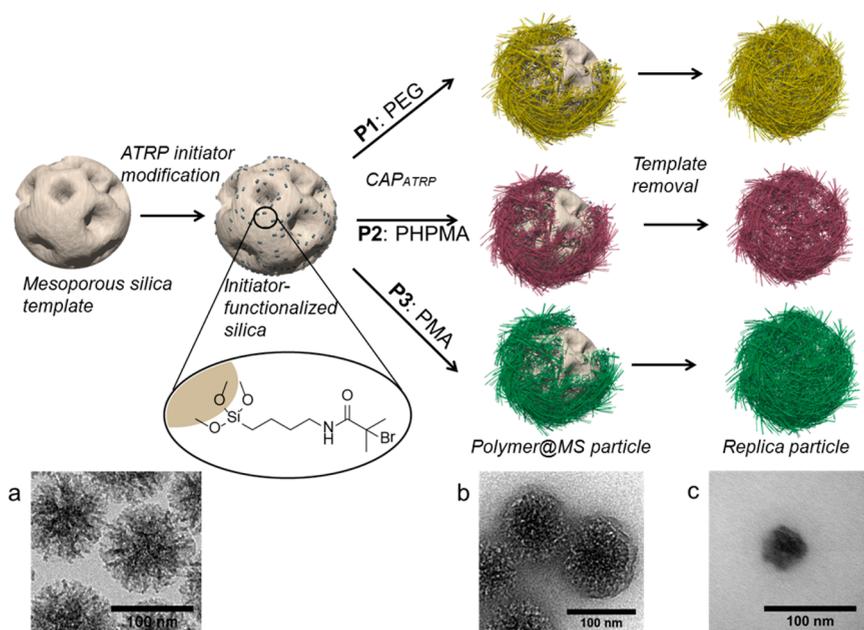


Figure 1. Fabrication of RPs from template surface modification to template removal. TEM images of (a) MS particles, (b) polymer-loaded MS particles (PEG@MS particles), and (c) PEG RP. The zeta potential values of the three RPs prepared were -8 ± 1 mV (PEG), -18 ± 2 mV (PHPMA), and -41 ± 2 mV (PMA), as measured in 5 mM phosphate buffer (pH 7.2).

322 the radiolabeled particles was measured by a Packard Tri-Carb
 323 2000CA liquid scintillation counter (Meriden, CT). After removal of
 324 any unreacted radiolabel, by passing the particle suspension through a
 325 40-kDa molecular weight cutoff Zeba Spin Desalting Column
 326 (Thermo Fisher Scientific, Australia) under centrifugation and less
 327 than 1% of the initial ^3H count was recorded in the wash supernatant
 328 (Figure S5), the particles were resuspended in heparinized saline (10
 329 IU mL^{-1}) at approximately $0.6 \mu\text{Ci mL}^{-1}$. The specific activity of the
 330 particle suspension was determined by adding Ultima Gold
 331 scintillation fluid (2 mL) to aliquots of the radiolabeled particle
 332 solution (10 μL) in triplicate. Samples were well mixed, and the
 333 activity was measured by a liquid scintillation counter. The mean of
 334 triplicate values was used for subsequent calculations.

335 **Intravenous Pharmacokinetic Studies.** In vivo studies were
 336 conducted using male Sprague–Dawley rats (250–350 g; four rats per
 337 particle group) based on procedures previously described.⁴⁵ All animal
 338 studies were approved by the Monash Institute of Pharmaceutical
 339 Sciences Animal Ethics Committee (AEC number: MIPS.2014.22
 340 (CHRIS PORTER)). Prior to administration, rats were anaesthetized
 341 under isoflurane, and the carotid artery and jugular vein were surgically
 342 cannulated using $0.96 \text{ mm} \times 0.58 \text{ mm}$ polyethylene tubing (Microtube
 343 Extrusions, Australia). After the procedure, the rats were transferred to
 344 a metabolic cage to recover and fasted up to 14 h prior to and 8 h after
 345 dosing. Blank urine and predose blood (250 μL) were collected before
 346 dose administration. Each dose of RPs, equivalent to $0.6 \mu\text{Ci}$ in 1 mL
 347 of heparinized saline, was administered as an infusion (1 mL min^{-1})
 348 via the indwelling jugular cannula and then flushed with 250 μL of
 349 heparinized saline (10 IU mL^{-1}) to ensure any residual formulation
 350 was administered. Blood samples (250 μL) were subsequently
 351 collected from the carotid artery at 1, 2, 5, 10, 20, 40, 60, 120, 240,
 352 480, and 1440 min after dose administration. Blood samples were
 353 transferred immediately into tubes containing heparin (10 μL , 1000 IU
 354 mL^{-1}), and the resulting heparinized blood was centrifuged at 500 g
 355 for 5 min to separate plasma. Heparinized saline was flushed through
 356 the cannula between samples to maintain patency of the cannula.⁴⁵
 357 Duplicate aliquots (50 μL) of plasma samples were added to two 4 mL
 358 scintillation vials, and Ultima Gold scintillation fluid (2 mL) was added
 359 for scintillation measurements. The mean of the duplicate values was
 360 used for subsequent calculations. The results were expressed as either
 361 percentage of injected dose per rat by normalizing to the total plasma
 362 volume or microgram of RPs per milliliter of plasma. Total plasma

volume was calculated based on the following equation: plasma
 volume (mL) = $0.55(0.06 \text{ body weight (g)} + 0.77)$.⁴⁶

365 **Biodistribution Studies.** In addition to the particles examined,
 366 free 4-azidosalicylic acid (ring- $5\text{-}^3\text{H}$) label at the same radioactivity
 367 (i.e., $0.6 \mu\text{Ci}$ of ^3H per milliliter in heparinized saline) as the label was
 368 present in the RPs was administered to the rats to allow comparison
 369 with the biodistribution pattern of free label (3 rats). In all cases, after
 370 collection of the last plasma sample (24 h after IV administration),
 371 animals were humanely killed by injection of sodium pentobarbital
 372 (0.5 mL, Lethabarb, 60 mg of pentobarbitone sodium mL^{-1}) via the
 373 jugular cannula. The organs, lung, liver, spleen, heart, pancreas, kidney,
 374 and brain, were then removed by dissection, weighed, and stored at
 375 $-20 \text{ }^\circ\text{C}$ until processed. Urine samples up to 24 h after dose
 376 administration were collected. Organ tissues were treated according to
 377 a previously reported protocol with slight modifications.⁴⁵ Organ
 378 tissues were added to water (5 mL) and homogenized in a
 379 gentleMACS dissociator (Miltenyi Biotech Australia Pty., Ltd., NSW,
 380 Australia) running a gentleMACS C tube RNA program for 5–10 s.
 381 Homogenized tissue samples were analyzed in two sets and with
 382 triplicates in each set. Each organ sample (equivalent of 100 mg of
 383 organ mass, based on wt % of organ contained) was placed in a 20 mL
 384 scintillation vial. One set of samples was untreated, whereas the other
 385 was spiked with radiolabel of known radioactivity ($\sim 10\,000$
 386 disintegrations per minute (dpm)) to provide organ counting
 387 efficiency data. The samples were solubilized in Soluene-350 (2 mL)
 388 and isopropyl alcohol (2 mL) and incubated at $60 \text{ }^\circ\text{C}$ overnight.
 389 Samples were then cooled to room temperature ($\sim 21 \text{ }^\circ\text{C}$) and
 390 bleached with 30% w/v hydrogen peroxide (200 μL) before the
 391 addition of Ultima Gold scintillation fluid (10 mL). Samples were well
 392 mixed and kept at $4 \text{ }^\circ\text{C}$ for 96 h in the dark without agitation before
 393 scintillation counting. Blank tissues from untreated rats were also
 394 processed as above to provide a background measurement. After the
 395 cooling period, 24 samples were measured at a time to avoid significant
 396 temperature fluctuation in the counter, which was set to $12 \text{ }^\circ\text{C}$.

397 Blank urine and urine samples collected after dosing were placed in
 398 50 mL preweighed tubes. Six aliquots of urine samples (200 μL) were
 399 divided into two sets (with triplicate in each set). One set was
 400 untreated, and the other was spiked with a radiolabel of known
 401 radioactivity ($\sim 10\,000$ dpm) to determine counting efficiency. The
 402 urine sample was added to Ultima Gold scintillation fluid (2 mL) and
 403 well mixed before scintillation counting. Urine samples were then

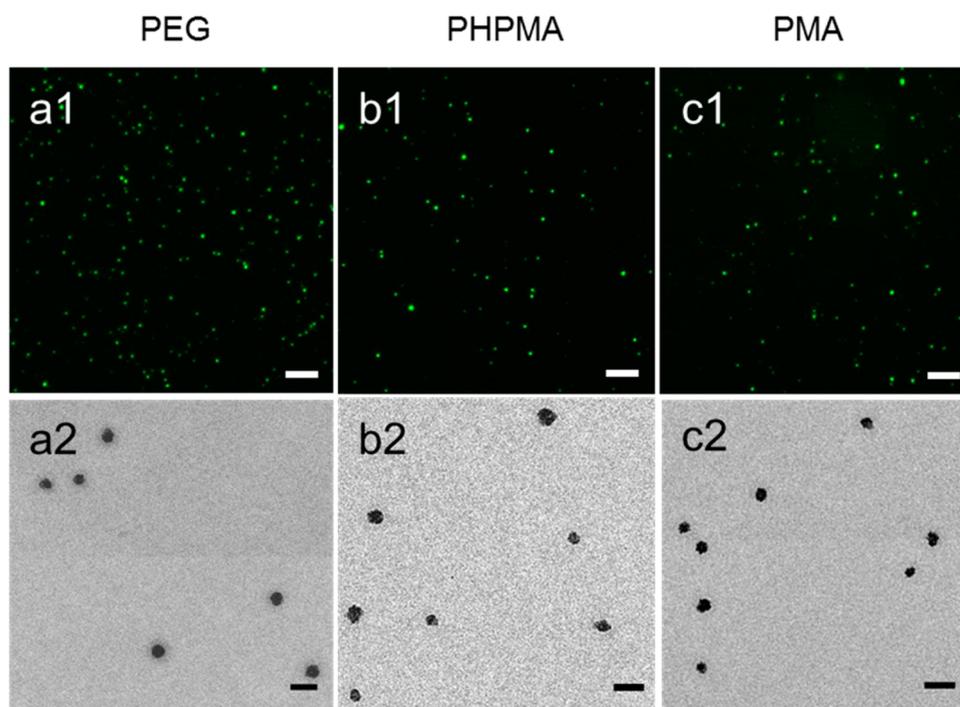


Figure 2. (a1–c1) Fluorescence microscopy and (a2–c2) TEM images of (a1, a2) PEG, (b1, b2) PHPMA, and (c1, c2) PMA RPs. Scale bars: 5 μm (a1–c1) and 100 nm (a2–c2).

404 measured by the Packard Tri-Carb 2000CA scintillation counter
405 (Meriden, CT).

406 The acquired raw data of tissue and urine samples were used to
407 calculate the efficiency of scintillation counting by the following
408 equation:

$$\text{efficiency} = \frac{\text{spiked sample} - \text{sample}_{\text{uncorr}}}{\text{spike solution}} \quad (2)$$

410 where spiked sample is the radioactivity of the spiked sample (dpm),
411 $\text{sample}_{\text{uncorr}}$ is the radioactivity measured in the untreated sample, and
412 spike solution is the known quantity of radioactivity added to the
413 spiked samples. The efficiency value was then used to correct each
414 sample measurement due to the effect of quenching resulting from
415 sample processing. The following formula applies:

$$\text{sample}_{\text{corr}} = \frac{\text{sample}_{\text{uncorr}}}{\text{efficiency}} \quad (3)$$

417 where $\text{sample}_{\text{corr}}$ is calculated to give the true activity value of the
418 tissue sample (100 mg). The activity of whole organ and total urine
419 collection were calculated based on the weight percentage of total
420 organ mass and urine mass included within the measured samples. The
421 biodistribution results were expressed as a percentage of injected dose
422 in the whole organ or per gram of organ tissue.

423 **Characterization.** Fluorescence microscopy images of all of the
424 RPs were acquired on an inverted Olympus IX71 microscope
425 equipped with a UF1032 fluorescence filter cube and a 100 \times oil
426 immersion objective (Olympus UPFL20/0.5NA, W.D1.6). Deconvo-
427 lution microscopy images were obtained using a DeltaVision (Applied
428 Precision) microscope equipped with a 60 \times 1.42 NA oil objective and
429 a standard fluorescein isothiocyanate/tetramethylrhodamine/cyanine5
430 (FITC/TRITC/CYS) filter set. Transmission electron microscopy
431 images were taken using a FEI Tecnai G2 Spirit instrument at an
432 operating voltage of 120 kV. Scanning transmission electron
433 microscopy images were obtained using a FEI Teneo Volumscope.
434 Atomic force microscopy experiments were performed on a JPK
435 NanoWizard II BioAFM. Typical scans were recorded in tapping mode
436 using MikroMasch silicon cantilevers (NSC/CSC). The height of the
437 RPs was determined using JPK SPM image processing software

(version V.4.4.29). HeLa, THP-1, and RAW 264.7 cell association 438
assays were performed on an Apogee A50-Microflow System at an 439
excitation wavelength of 488 nm. At least 1.1×10^4 cells were counted, 440
and samples were prepared in triplicate. Zeta potential and DLS 441
measurements of the particles were conducted on a Malvern Zetasizer 442
Nano ZS. 443

RESULTS AND DISCUSSION 444

445 For the preparation of polymer RPs, MS particles with an 446
average diameter of 110 ± 10 nm were first synthesized and 447
used as sacrificial templates (Figures S6 and 1a). MS particles 448
were first amino-functionalized with (3-aminopropyl)- 449
triethoxysilane (APTES) and then reacted with α -bromoiso- 450
butyryl bromide to introduce ATRP initiator on the particle 451
surface. Macrocross-linker P1, P2, or P3 was mixed with the 452
cross-linker di(ethylene glycol) diacrylate (DEGDAA) and 453
(meth)acrylic acid (MA) at an overall (meth)acrylate molar 454
ratio of macrocross-linker/DEGDAA/MA = 1:10:0.8. After 455
polymerization, the polymer-infiltrated MS particles (Figure 456
1b) were denser than the silica cores, suggesting successful 457
formation of the polymer complex on and within the templates. 458
Once the templates were removed, RPs with different 459
macrocross-linkers as the main component were obtained 460
with an average diameter of 50 ± 13 nm in the dry state (Figure 461
1c). The dimensions of the particles agreed with those 462
measured in the scanning transmission electron microscopy 463
(STEM) images (Figure S7). The particles could be well 464
dispersed in both aqueous and organic solutions, and the 465
hydrodynamic size of the particles in water measured by 466
dynamic light scattering (DLS) was 160 ± 20 nm (Figure S8). 467
This value corresponds to approximately 40% swelling relative 468
to the diameter of the template regardless of polymer species. 469
The similar swelling behavior may rely on the efficiency of 470
polymerization of the vinyl groups and/or the molecular 471
architecture of the cross-linkers. The different network 472
structures may influence the porosity of the polymer particles

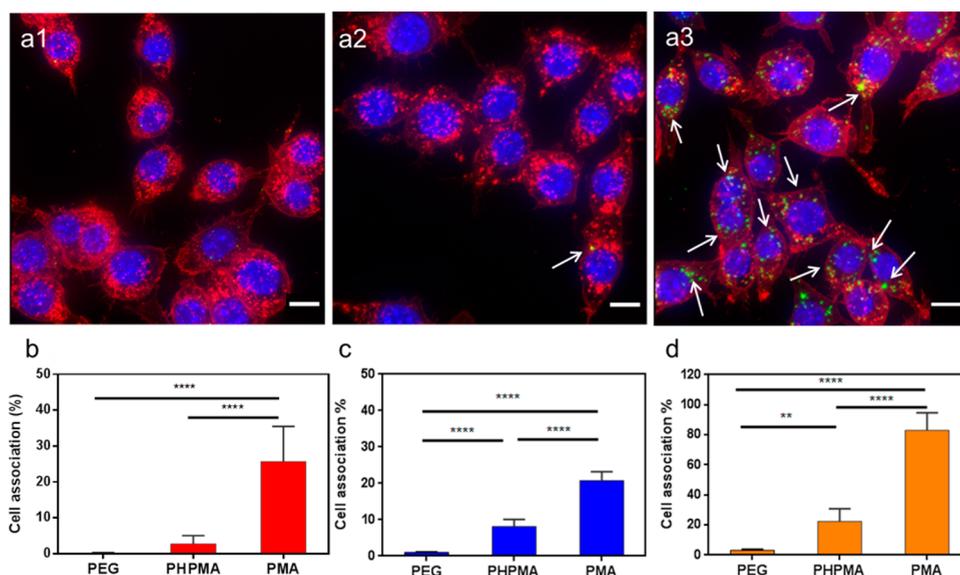


Figure 3. Deconvolution microscopy images of RAW 264.7 cells treated with AF488 fluorescently labeled CAP_{ATRP} RPs (a1) PEG, (a2) PHPMA, and (a3) PMA. RAW 264.7 cells were incubated with the particles (green, as indicated by the arrows) at a particle-to-cell ratio of 200:1 for 24 h at 37 °C. Cell membranes were stained with Alexa Fluor 594 Wheat Germ Agglutinin (AF594-WGA; red) and nuclei were stained with Hoechst 33342 (blue). Scale bars are 5 μ m. (b–d) Flow cytometry analysis of particles incubated with (b) HeLa, (c) THP-1, and (d) RAW 264.7 cells at a particle-to-cell ratio of 200:1 after 24 h incubation at 37 °C. At least 1.1×10^4 cells were counted per measurement. Values are mean \pm standard deviation (SD; $n = 3$). One-way analysis of variance (ANOVA) significance shown as * $p < 0.01$; **** $p < 0.0001$.

473 and therefore the permeability and cargo loadings. To enable
 474 fluorescence and radioactive labeling for the subsequent
 475 biological studies, the carboxylic acid groups of the particles
 476 were first converted into alkynes by reaction of the particles
 477 with propargylamine. Alexa Fluor 488 azide was then
 478 conjugated to the particles via copper(I)-catalyzed alkyne–
 479 azide cycloaddition (CuAAC) for fluorescence visualization.
 480 The zeta potential values were similar to those measured
 481 before template removal and after alkyne modification. The
 482 small negative value for the PEG particles may be due to
 483 deprotonation of the unreacted carboxylic acid groups
 484 introduced for labeling. The thickness of the particle surface
 485 layer after air-drying was measured by atomic force microscopy
 486 (AFM; Figure S9). The results showed that among all of the
 487 RPs prepared, the PEG particles collapsed to the greatest extent
 488 ($\sim 10\%$ of the hydrodynamic diameter), whereas the collapsed
 489 thickness of the PHPMA and PMA particles reduced to $\sim 16\%$
 490 and $\sim 61\%$ of their original hydrodynamic diameter. Although it
 491 was difficult to measure the stiffness of particles directly, the
 492 degree of thickness reduction indicated that the PEG particles
 493 exhibited the softest property among all RPs studied. The TEM
 494 analysis also agreed with the shrinkage in particle size observed
 495 when the particles were dehydrated on the copper grid (Figure
 496 2).

497 **In Vitro Cell Association of Replica Particles.** All three
 498 types of the RPs were separately incubated with the human
 499 cervical cancer cell line HeLa, human monocyte cell line THP-
 500 1, and murine macrophage cell line RAW 264.7 to study their
 501 interactions with commonly used cancer cells and phagocytic
 502 cells. At a particle-to-cell ratio of 200:1 and after incubation for
 503 24 h at 37 °C, less than 0.5% and 3% of the HeLa cells were
 504 associated with the PEG and PHPMA particles, respectively. In
 505 contrast, the degree of association was significantly higher for
 506 the PMA particles ($\sim 25\%$). Association of the particles with
 507 THP-1 cells showed a similar trend: PEG ($\sim 1\%$) < PHPMA
 508 ($\sim 8\%$) < PMA ($\sim 21\%$). The degree of association of the RAW

264.7 cells with the PHPMA ($\sim 23\%$) and PMA ($\sim 83\%$) 509
 particles was higher when compared with that of the particles 510
 with the other two cell lines. However, PEG–RAW264.7 cell 511
 association remained low ($< 3\%$). Although all three types of 512
 particles were internalized by these macrophage cells to some 513
 extent (Figure 3a), the PEG particles consistently showed the 514
 lowest degree of association across all three cell lines, which is 515
 consistent with their stealth properties. Although the 516
 deconvolution images suggested almost negligible association 517
 of the PHPMA particles with RAW 264.7 cells, quantitative 518
 flow cytometry data suggested that they were less stealthy than 519
 the PEG particles but significantly better than the PMA 520
 particles. Studies have shown that softer particles tend to 521
 exhibit significantly reduced uptake by immune cells and cancer 522
 cells.^{47,48} The stiffness of the particles, which varies in the order 523
 of PEG < PHPMA < PMA, may also reflect the trend of cell 524
 association observed herein. Surface chemistry is generally 525
 considered as another key factor that influences nonspecific 526
 interactions with biological environment. Typically, stronger 527
 hydration results in lower interactions with biological 528
 components due to large repulsive forces from the tightly 529
 bound water layer.^{49,50} PEG and PHPMA are both highly 530
 hydrophilic materials, and PEG is more highly hydrated. Thus, 531
 PEG has been used to modify HPMA blocks to improve their 532
 hydrophilicity.⁵¹ PMA is a negatively charged polymer and 533
 displays strong electrostatic interactions with proteins, which 534
 can potentially lead to the high cell association. 535

Ex Vivo Whole Blood Assay. We have recently shown that 536
 studying particle–cell interactions using freshly drawn human 537
 blood is a more sensitive approach than using basic cell line- 538
 based assays.¹⁸ In that study, a particle-to-cell ratio of 100:1 was 539
 sufficient to make a comparison, and hence the same particle- 540
 to-cell ratio was used in the present study. Human blood 541
 contains multiple subsets of white blood cells, including 542
 phagocytic and nonphagocytic cells. Granulocytes and mono- 543
 cytes are the two major phagocytes responsible for eliminating 544

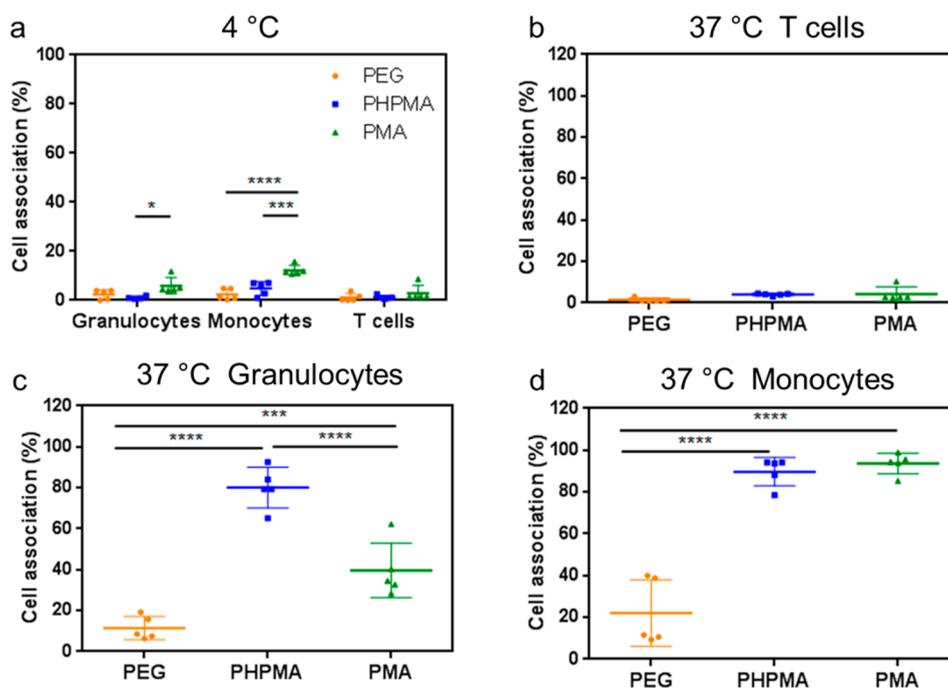


Figure 4. Association of PEG, PHPMA, or PMA particles with phagocytic (granulocytes and monocytes) and nonphagocytic cells (T cells) after incubation for 1 h in human whole blood: (a) association of the RPs in three cell populations at 4 °C; and association of the RPs with (b) T cells, (c) granulocytes, and (d) monocytes at 37 °C. Cell association was quantified by flow cytometry. Values are mean \pm SD. One-way ANOVA significance shown as * $p < 0.05$; *** $p < 0.001$; **** $p < 0.0001$.

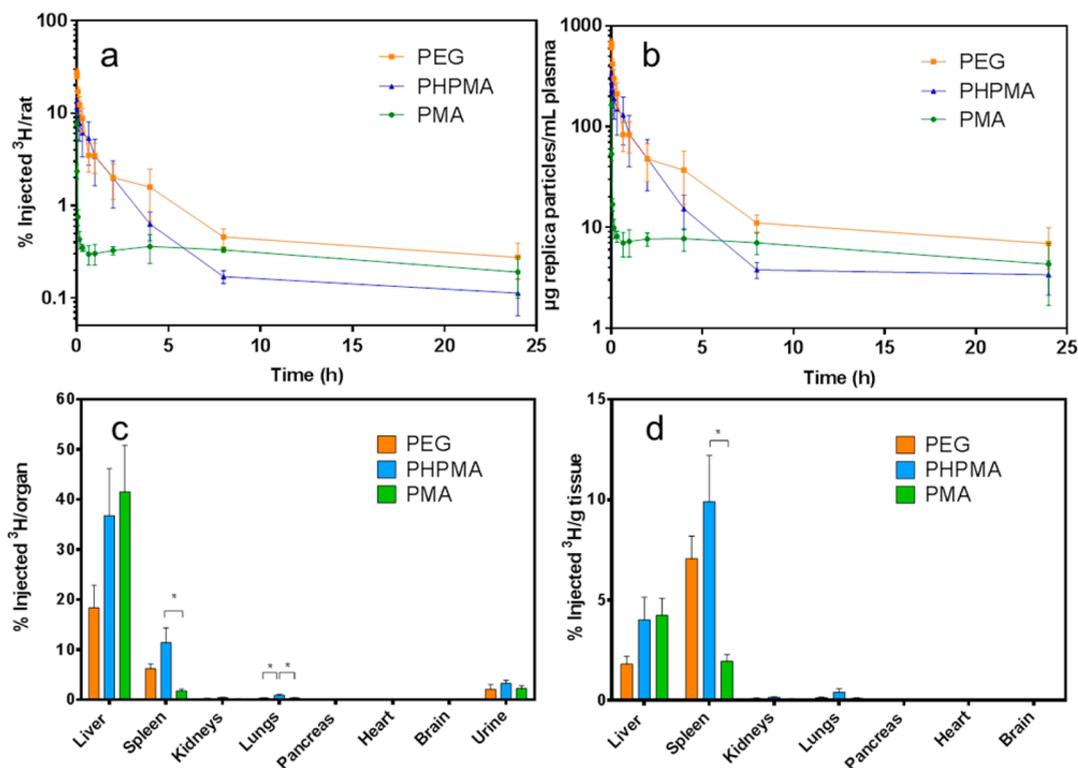


Figure 5. Pharmacokinetic and biodistribution data for RPs of different macrocross-linkers after intravenous administration to rats: (a) plasma concentration–time profile normalized to % injected ^3H per rat; (b) plasma concentration–time profile normalized to particles mass per milliliter of plasma; (c) percentage distribution of ^3H in organs after sacrifice at 24 h; and (d) percentage distribution of ^3H in organs after sacrifice at 24 h, normalized for tissue mass. Values are mean \pm SD ($n = 4$ rats). One-way ANOVA significance shown as * $p < 0.05$.

foreign entities such as pathogens, waste, or debris in the blood and are expected to also indicate particle clearance by fixed macrophages in the liver and spleen.⁵² High association with

these cells reduces the number of particles available for delivery to the desired cell type or organ. The three types of RPs were incubated with human whole blood at a particle-to-cell ratio of 550

Table 1. Overview of Calculated Pharmacokinetic Parameters and Statistical Analysis

RPs	AUC _{0-t} ($\mu\text{g mL}^{-1} \text{h}$)	Cl (mL h^{-1})	V _D (mL)	t _{1/2b} (h)
PMA	208.6 \pm 58.2	121.7 \pm 7.0	191.3 \pm 24.8	
PHPMA	858.0 \pm 345.9	32.7 \pm 16.2	67.4 \pm 26.4	2.1 \pm 1.1
PEG	1252.7 \pm 348.0	20.3 \pm 6.0	36.3 \pm 6.3	2.9 \pm 0.7
significance comparison ^a				
PEG vs PHPMA	ns	ns	ns	ns
PEG vs PMA	** $p = 0.0071$	**** $p < 0.0001$	**** $p < 0.0001$	–
PHPMA vs PMA	ns	**** $p < 0.0001$	*** $p < 0.001$	–

^ans, nonsignificant; –, value could not be calculated because of fast particle clearance.

100:1 for 1 h at 4 °C and at 37 °C. Association with phagocytes (granulocytes and monocytes) and nonphagocytic cells (T cells) were investigated by flow cytometry. The assay was repeated five times with fresh blood from the same human donor (Figure 4). At 4 °C, at which active biological processes are either absent or at least very significantly reduced (and therefore where particle association is likely to primarily reflect surface association or adsorption and not uptake), the association of all particles with the blood cells was low, and subtle differences were observed. The PMA particles showed a higher degree of association with granulocytes (~6%) than the PHPMA particles (~1%), as well as a higher degree of monocyte association (~12%) than the PEG (~1%) and PHPMA (~5%) particles. At 37 °C, at which active uptake processes may occur and where association is expected to reflect both surface interaction and uptake, granulocyte association with PHPMA particles increased dramatically when compared with that with the PEG and PMA particles ($p < 0.0001$). This result suggests that energy-requiring processes, such as active transport processes, are responsible for the increase in interaction. The PHPMA particles also showed high monocyte association (~90%), although in this case, PMA particle association was also high. The interaction of the PHPMA and PMA particles with monocytes was 4-fold higher than that of the PEG particles ($p < 0.0001$). However, monocyte association of the PEG particles at that temperature (i.e., 37 °C) was higher than that observed at 4 °C, suggesting the potential for some cellular uptake even for PEG-based particles. There was negligible association with T cells at 4 and 37 °C for all three RPs studied, indicating a low level of nonspecific binding regardless of the material. As we have observed previously, the average association of PEG-based nanoparticles with monocytes was greater than that with granulocytes.^{18,44} Similar results were observed for all three materials. Interestingly, the ex vivo results did not fully agree with the in vitro assay. Among all the RPs studied, PEG particles exhibited the lowest degree of association with all types of phagocytic cells in vitro and ex vivo. PMA particles exhibited the highest degree of association with monocytes in both assays. In contrast, the high degree of association of PHPMA particles with phagocytes, especially granulocytes in the whole blood environment, did not agree with the in vitro cell association data. Thus, additional studies were conducted to profile the in vivo behavior of the particles.

In Vivo Plasma Pharmacokinetics and Biodistribution of Replica Particles. In vivo studies in rats were conducted to provide further insight into the potential relationship between in vitro and ex vivo cell association studies and the in vivo pharmacokinetics and biodistribution patterns of the particles. Approximately 3.5×10^{10} (or 24 mg) of radiolabeled particles (equivalent to 0.6 μCi of ³H) were administered to each rat

intravenously, and blood samples were withdrawn at different time points until 24-h post injection.

The amount of dose remaining in plasma 24 h after administration was low for all three types of particles; that is, less than 1% of the initial dose (equivalent to ~10 μg of particles per milliliter of plasma; Figure 5a,b) was recorded. However, the plasma concentration of the PMA particles decreased the most rapidly; less than 1% of the initial dose remained in the plasma after 5 min. This result was consistent with the high degree of cell association in vitro and monocyte and granulocyte binding observed in the whole blood assay. Previous in vitro and ex vivo studies have also shown that PMA particles are effectively taken up by monocytes and macrophages, suggesting that they are strongly recognized by the immune system and cleared quickly.¹⁸

The plasma profiles of the PEG and PHPMA particles were similar (no statistically significant differences were evident in the area under the curve (AUC), clearance (Cl), volume of distribution (V_D), or terminal half-life (t_{1/2b}; Table 1)) and showed a slower decline than that observed for the PMA particles. The mean AUC of the PEG particles was ~0.5-fold higher than the mean value for the PHPMA particles and 6-fold higher than that of the PMA particles ($p < 0.01$), suggesting a lower degree of particle clearance. The V_D values also decreased in the order of PMA > PHPMA > PEG. However, owing to the relatively large variability in the observed AUC values between animals, no statistical significance between PEG and PHPMA was observed using a one-way ANOVA analysis. The PEG and PHPMA particles showed much lower Cl ($p < 0.0001$) and V_D ($p < 0.0001$ for PEG, $p < 0.001$ for PHPMA) than the PMA particles. The t_{1/2b} of the PMA particles could not be accurately calculated owing to extremely rapid particle clearance. The t_{1/2b} of the PEG particles (2.9 \pm 0.7 h) was comparable with that of PHPMA (2.1 \pm 1.1 h), reflecting proportional changes in Cl and V_D.

Contrary to the data presented here, a previously reported study using PEG- and PHPMA-modified liposomes (100 nm) showed that the systemic exposure (AUC) of PEGylated liposomes was more than double that of the PHPMA surface-modified liposomes after a single intravenous (IV) dose to mice.⁵³ In the present study, the examined PHPMA particles exhibited similar pharmacokinetics to the PEG particles, suggesting that both the “core” material used to prepare the particles and surface coating play a role in biological interactions. A previous report comparing PEG and PMA RPs, using an in vitro flow-based device containing extracellular matrix gel to predict in vivo circulation,⁵⁴ also showed rapid clearance of PMA particles, as consistent with the results presented herein.

As expected, the organ biodistribution patterns showed the largest accumulation of all three types of particles in the liver

Table 2. Overview of Calculated Organ and Urine Distribution (% Injected Dose per Organ or Total Urine)

RP	liver	spleen	kidneys	lung	pancreas	heart	brain	urine
PMA	41.5 ± 16.1	1.8 ± 0.6	0.2 ± 0.2	0.3 ± 0.2	<i>c</i>	<i>c</i>	<i>c</i>	2.3 ± 0.8
PHPMA	36.8 ± 16.3	11.4 ± 5.1 ^a	0.4 ± 0.2	0.8 ± 0.4 ^a	<i>c</i>	<i>c</i>	<i>c</i>	3.3 ± 1.1
PEG	18.4 ± 7.8	6.2 ± 1.6	0.2 ± 0.1	0.3 ± 0.1 ^b	0.1 ± 0.0	<i>c</i>	<i>c</i>	2.1 ± 1.4

^aStatistically significantly different to PMA ($p < 0.05$). ^bStatistically significantly different to PHPMA ($p < 0.05$). ^cIdentified below level of quantification.

Table 3. Overview of Calculated Organ and Urine Distribution (% Injected Dose per Gram Organ or per Gram Urine)

RP	liver	spleen	kidneys	lung	pancreas	heart	brain	urine
PMA	4.2 ± 1.5	2.0 ± 0.6	0.1 ± 0.1	0.1 ± 0.0	<i>b</i>	<i>b</i>	<i>b</i>	0.6 ± 0.1
PHPMA	4.0 ± 1.9	9.9 ± 4.0 ^a	0.2 ± 0.1	0.4 ± 0.3	<i>b</i>	<i>b</i>	<i>b</i>	0.8 ± 0.5
PEG	1.8 ± 0.7	7.1 ± 2.0	0.1 ± 0.0	0.1 ± 0.1	0.1 ± 0.0	<i>b</i>	<i>b</i>	0.4 ± 0.1

^aStatistically significantly different to PMA ($p < 0.05$). ^bIdentified below level of quantification.

and spleen (Figure 5c and Table 2). However, less than 20% of the PEG particles on average were found in the liver, and this value was lower than that measured for the PHPMA and PMA particles (37% and 42%, respectively) at 24-h post administration. A substantial amount of PHPMA particles accumulated in the spleen (~11.4%), which was significantly higher than that of the PMA particles (1.8%, $p < 0.05$). Pooling the data from the major organs of the mononuclear phagocyte system (MPS), approximately 25% of the dose of PEG particles, 48% of PHPMA particles, and 43% of PMA particles were recovered in the liver and spleen at 24 h. Particle accumulation in the MPS usually results in reduced circulation time owing to rapid phagocytosis in the liver and splenic filtration.¹⁴ In general, the organ deposition patterns were consistent with the plasma clearance data; clearance of the PEG particles was slightly lower than that of PHPMA and much lower than of PMA. However, the similarity in liver and spleen uptake of the PHPMA and PMA particles did not reflect the fact that the residence time of the PHPMA particles in the bloodstream was significantly higher than that of the PMA particles. This observation underlines the complexities of interpreting kinetic differences in plasma concentration–time data based on terminal MPS distribution data. Thus, differences in plasma concentrations are clearly evident from 0 to 10 h post dose, and these differences are reflected in the large differences observed in plasma clearance. However, these differences are minimal at later time points when the terminal organ distributions were obtained. At 24-h post dose, the plasma levels (PEG > PMA > PHPMA) are, as expected, inversely proportion to MPS uptake where PHPMA > PMA > PEG.

To our knowledge, there is only one reported study on the pharmacokinetics and biodistribution of replica polymer particles with similar sizes made via MS templating method to those studied herein. In that study,¹⁸ PEG-based particles were obtained by cross-linking terminal amine groups of PEG within a mesoporous template. These particles showed very different biodistribution patterns in mice,¹⁸ and 110 nm-sized particles were almost evenly distributed in the liver, spleen, and lung and present at ~5% per gram organ tissue at 12-h post administration. In comparison, the PEG RPs employed in the present study showed lower uptake in the liver (1.8% dose g^{-1}), significantly lower uptake in the lung (0.1% dose g^{-1}), and slightly higher uptake by the spleen (7.1% dose g^{-1}). The different biodistribution patterns likely reflect the different sampling points (12 h vs 24 h herein) used and differences in particle stiffness and material composition stemming from the

altered PEG particle fabrication method (surface-initiated polymerization vs infiltration and cross-linking) used. Studies have shown that softer particles can pass through physiological barriers more easily,^{24,55,56} resulting in longer circulation time and different biodistribution properties.^{47,55,56} The softer zwitterionic nanogels⁵⁶ showed lower splenic accumulation, whereas the softer PEG diacrylate hydrogel particles⁴⁷ and 2-hydroxyethyl acrylate hydrogels⁵⁵ accumulated in the spleen to a greater extent than their harder counterparts. This suggests that the stiffness of the particles not only influences the splenic uptake but is also highly material-dependent. In this study, the accumulation of the softer PHPMA RPs in the spleen was significantly higher than that of the PMA RPs. However, no further increases in uptake in the spleen were observed for the softest PEG RPs. This result confirmed the importance of evaluating the effect of the overall material which includes stiffness.

The accumulation levels of the PHPMA particles in the spleen (~9.9%) and lung (~0.8%) were slightly higher than those of the other two particle groups (lung $p < 0.05$, ~0.3% for both PEG and PMA particles; spleen $p < 0.05$ vs PMA particles). It has been shown that a significant fraction of the marginating granulocyte pool (MGP) distributes to the spleen (35%), liver (25%), and lungs (10%), and this accounts for 70% of the overall MGP.^{57–59} The high accumulation of PHPMA particles in the spleen and lung might therefore reflect phagocytosis by granulocytes, as this was shown to be high based on the ex vivo blood incubation studies. Although biodistribution data have not been reported previously for PHPMA RPs, data pertaining to various PHPMA copolymer conjugates have been reported. Relatively large polymer molecular weights (>60 kDa) have shown patterns of conjugate accumulation in the spleen and lung,^{38,60} as consistent with the findings here. In contrast, PHPMA-coated liposomes⁵³ have previously been shown not to accumulate in the spleen and lung after IV administration, suggesting again that the effects of surface coating materials on biodistribution may depend on the nature of the underlying particle. This core effect may be manifested by direct interaction of the core with the biological interface or via secondary effects on the orientation of the coating material. Studies have shown that PEGylation of polymer particles significantly enhances their accumulation in the spleen.^{61,62} However, the PEG RPs did not show significantly higher splenic uptake when compared with the other two types of RPs studied herein, suggesting that the effect

744 of PEG coating may not represent the effect of the overall
745 material.

746 After normalizing for organ mass (Figure 5d), the longer
747 circulating PEG and PHPMA particles showed higher
748 accumulation per gram of tissue in the spleen than in the
749 liver, whereas PMA particles were predominantly captured by
750 the liver (Table 3). Thus, high particle accumulation in the
751 spleen alone does not necessarily contribute to the reduced
752 circulation time but does influence the overall clearance if liver
753 accumulation is also considerably high. However, for PEG- and
754 PHPMA-coated liposomes, similar biodistributions in the liver
755 (~20% dose) and spleen (~5% dose) were observed;
756 additionally no significant difference in lung distribution was
757 observed.⁵³

758 There were minimal amounts of particles accumulated in the
759 pancreas, heart, and brain for all three types of particles
760 investigated (Table 2). Pooled urine, collected up to 24-h post
761 administration, was also collected. Less than 4% of the initial
762 dose for all of the particle types was detected in the urine. This
763 value was significantly lower than the amount of free label
764 recovered in the urine in the control study of the disposition of
765 free label (Figure S10). Free label accumulation in the liver was
766 also significantly lower than the particles (Figure S11). This
767 suggests that the label was not released to any significant extent
768 from the radiolabeled particles. The small amount of radiolabel
769 present in the urine is likely derived from breakdown products
770 due to hydrolysis of ester bonds of the macrocross-linkers in
771 vivo.

772 In summary, the PEG particles showed the longest systemic
773 circulation and the lowest overall MPS organ accumulation, as
774 consistent with the predictions stemming from the in vitro and
775 ex vivo cell association. The PHPMA particles shared similar
776 pharmacokinetic properties to those of the PEG particles
777 though they were more effectively captured by the spleen and
778 lung possibly because of affinity to granulocytes. The PMA
779 particles were cleared very rapidly. The data provide insight
780 into the intrinsic effects of material properties on biological
781 interactions, without conflicting effects of the underlying core
782 material, and suggest that a consistent particle system such as
783 the RPs may be favorable for examining material-dependent
784 biological behaviors.

785 ■ CONCLUSIONS

786 This study demonstrates the influence of polymer materials on
787 cellular interactions, pharmacokinetics, and biodistribution.
788 Polymer RPs (PEG, PHPMA, and PMA) with different
789 macrocross-linker components were prepared via continuous
790 assembly of polymers on MS templates. Monocyte and
791 macrophage cell line-based in vitro assays and an ex vivo
792 human whole blood assays were employed to evaluate cellular
793 interaction and suggested in vitro that particle stealth properties
794 were greatest for the PEG particles. Subsequent evaluation of
795 the pharmacokinetics of all three types of particles in rats
796 revealed that the PMA particles were rapidly eliminated from
797 plasma and readily taken up by the liver. This result was
798 consistent with the in vitro and ex vivo assays where PMA
799 particles showed high monocyte and macrophage association.
800 The PEG and PHPMA particles showed similar pharmaco-
801 netic patterns but different biodistribution behaviors. The PEG
802 particles displayed the lowest overall MPS accumulation,
803 whereas the PHPMA particles appeared to accumulate in the
804 spleen and lung, possibly owing to high association with
805 granulocytes, as observed in the ex vivo blood incubation study.

The accumulation levels of the PMA and PHPMA particles in
MPS organs were similar and ~2-fold higher than that of the
PEG particles. However, the circulation of the PHPMA
particles was significantly longer than that of the PMA particles,
at least at the early time points. Although there are very few
studies on the in vivo properties of polymer template particles,
comparison of the present results with data obtained with
nanoparticles that have been surface-modified with polymers
such as PEG, PHPMA, and PMA suggests that significant
differences in biopharmaceutical behavior are possible. The
reported modular templating approach therefore provides a
means to obtain a read out of intrinsic biological interaction
behavior, irrespective of the properties of the underlying core
material. This approach may therefore be employed to provide
an unbiased understanding of bio–nano interactions for a wider
range of materials.

■ ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge on the
ACS Publications website at DOI: 10.1021/acsami.7b11579.

Molecular structure of 8-Arm-PEG acrylate, PHPMA
acrylate, and PMA-AEMA, and the synthetic scheme of
RPs; scheme of alkyne modification and ³H labeling; flow
cytometry gating strategies for in vitro and ex vivo data;
radioactivity of RPs pre- and postradiolabeling; STEM
images of PEG particles; DLS size distribution and AFM
images of RPs; distribution of particles and free label in
urine and organs. (PDF)

■ AUTHOR INFORMATION

Corresponding Authors

*E-mail: skent@unimelb.edu.au.

*E-mail: chris.porter@monash.edu.

*E-mail: fcaruso@unimelb.edu.au.

ORCID

Jiwei Cui: 0000-0003-1018-4336

Stephen J. Kent: 0000-0002-8539-4891

Frank Caruso: 0000-0002-0197-497X

Present Addresses

[†]Key Laboratory of Colloid and Interface Chemistry of
Ministry of Education, and the School of Chemistry and
Chemical Engineering, Shandong University, Jinan, Shandong
250100, China.

[‡]Biomedical Polymers Laboratory, and Jiangsu Key Laboratory
of Advanced Functional Polymer Design and Application,
College of Chemistry, Chemical Engineering and Materials
Science, Soochow University, Suzhou 215123, China.

Author Contributions

The manuscript was written through contributions of all
authors. All authors have given approval to the final version of
the manuscript.

Notes

The authors declare no competing financial interest.

■ ACKNOWLEDGMENTS

This research was conducted and funded by the Australian
Research Council (ARC) Centre of Excellence in Convergent
Bio-Nano Science and Technology (Project No. CE140100036). This work was performed in part at the
Materials Characterisation and Fabrication Platform (MCFP)

864 at The University of Melbourne and the Victorian Node of the
865 Australian National Fabrication Facility (ANFF). We acknowl-
866 edge Dr. Junling Guo and Dr. Ka Fung Noi (The University of
867 Melbourne) for helpful discussions and Dr. Edgar H. H. Wong
868 (University of New South Wales) for providing the PHPMA
869 macrocross-linker.

870 ■ REFERENCES

871 (1) Petros, R. A.; DeSimone, J. M. Strategies in the Design of
872 Nanoparticles for Therapeutic Applications. *Nat. Rev. Drug Discovery*
873 **2010**, *9*, 615–627.
874 (2) Xin, Y.; Huang, Q.; Tang, J. Q.; Hou, X. Y.; Zhang, P.; Zhang, L.
875 Z.; Jiang, G. Nanoscale Drug Delivery for Targeted Chemotherapy.
876 *Cancer Lett.* **2016**, *379*, 24–31.
877 (3) Wang, A. Z.; Langer, R.; Farokhzad, O. C. Nanoparticle Delivery
878 of Cancer Drugs. *Annu. Rev. Med.* **2012**, *63*, 185–198.
879 (4) Banik, B. L.; Fattahi, P.; Brown, J. L. Polymeric Nanoparticles:
880 the Future of Nanomedicine. *Wiley Interdiscip. Rev.: Nanomed.*
881 *Nanobiotechnol.* **2016**, *8*, 271–299.
882 (5) De Koker, S.; Hoogenboom, R.; De Geest, B. G. Polymeric
883 Multilayer Capsules for Drug Delivery. *Chem. Soc. Rev.* **2012**, *41*,
884 2867–2884.
885 (6) Kamaly, N.; Xiao, Z.; Valencia, P. M.; Radovic-Moreno, A. F.;
886 Farokhzad, O. C. Targeted Polymeric Therapeutic Nanoparticles:
887 Design, Development and Clinical Translation. *Chem. Soc. Rev.* **2012**,
888 *41*, 2971–3010.
889 (7) Elsabahy, M.; Wooley, K. L. Design of Polymeric Nanoparticles
890 for Biomedical Delivery Applications. *Chem. Soc. Rev.* **2012**, *41*, 2545–
891 2561.
892 (8) Albanese, A.; Tang, P. S.; Chan, W. C. The Effect of Nanoparticle
893 Size, Shape, and Surface Chemistry on Biological Systems. *Annu. Rev.*
894 *Biomed. Eng.* **2012**, *14*, 1–16.
895 (9) Cui, J.; Richardson, J. J.; Björnalm, M.; Faria, M.; Caruso, F.
896 Nanoengineered Templated Polymer Particles: Navigating the Bio-
897 logical Realm. *Acc. Chem. Res.* **2016**, *49*, 1139–1148.
898 (10) Lääne, A.; Aaviksaar, A.; Haga, M.; Chytrý, V.; Kopeček, J.
899 Preparation of Polymer-Modified Enzymes of Prolonged Circulation
900 Times. Poly[N-(2-hydroxypropyl) Methacrylamide]-Bound Acetylcho-
901 linesterase. *Makromol. Chem.* **1985**, *9*, 35–42.
902 (11) Yang, J.; Kopeček, J. Macromolecular Therapeutics. *J. Controlled*
903 *Release* **2014**, *190*, 288–303.
904 (12) Whiteman, K. R.; Subr, V.; Ulbrich, K.; Torchilin, V. P.
905 Poly(HPMA)-Coated Liposomes Demonstrate Prolonged Circulation
906 in Mice. *J. Liposome Res.* **2001**, *11*, 153–164.
907 (13) Kopeček, J.; Kopečková, P. HPMA Copolymers: Origins, Early
908 Developments, Present, and Future. *Adv. Drug Delivery Rev.* **2010**, *62*,
909 122–149.
910 (14) Alexis, F.; Pridgen, E.; Molnar, L. K.; Farokhzad, O. C. Factors
911 Affecting the Clearance and Biodistribution of Polymeric Nano-
912 particles. *Mol. Pharmaceutics* **2008**, *5*, 505–515.
913 (15) Oupický, D.; Howard, K. A.; Koňák, Č.; Dash, P. R.; Ulbrich, K.;
914 Seymour, L. W. Steric Stabilization of Poly-L-Lysine/DNA Complexes
915 by the Covalent Attachment of Semitelechelic Poly[N-(2-
916 Hydroxypropyl)methacrylamide]. *Bioconjugate Chem.* **2000**, *11* (4),
917 492.
918 (16) Perry, J. L.; Reuter, K. G.; Kai, M. P.; Herlihy, K. P.; Jones, S.
919 W.; Luft, J. C.; Napier, M.; Bear, J. E.; DeSimone, J. M. PEGylated
920 PRINT Nanoparticles: the Impact of PEG Density on Protein Binding,
921 Macrophage Association, Biodistribution, and Pharmacokinetics. *Nano*
922 *Lett.* **2012**, *12*, 5304–5310.
923 (17) Yang, Q.; Jones, S. W.; Parker, C. L.; Zamboni, W. C.; Bear, J.
924 E.; Lai, S. K. Evading Immune Cell Uptake and Clearance Requires
925 PEG Grafting at Densities Substantially Exceeding the Minimum for
926 Brush Conformation. *Mol. Pharmaceutics* **2014**, *11*, 1250–1258.
927 (18) Cui, J.; De Rose, R.; Alt, K.; Alcantara, S.; Paterson, B. M.;
928 Liang, K.; Hu, M.; Richardson, J. J.; Yan, Y.; Jeffery, C. M.; Price, R. I.;
929 Peter, K.; Hagemeyer, C. E.; Donnelly, P. S.; Kent, S. J.; Caruso, F.

Engineering Poly(ethylene glycol) Particles for Improved Biodistribu- 930
tion. *ACS Nano* **2015**, *9*, 1571–1580. 931
(19) Venkataraman, S.; Ong, W. L.; Ong, Z. Y.; Loo, S. C. J.; Ee, P. L. 932
R.; Yang, Y. Y. The Role of PEG Architecture and Molecular Weight in 933
the Gene Transfection Performance of PEGylated Poly- 934
(Dimethylaminoethyl Methacrylate) Based Cationic Polymers. *Bio-* 935
materials **2011**, *32*, 2369–2378. 936
(20) Björnalm, M.; Cui, J.; Bertleff-Zieschang, N.; Song, D.; Faria, 937
M.; Rahim, M. A.; Caruso, F. Nanoengineering Particles Through 938
Template Assembly. *Chem. Mater.* **2017**, *29*, 289–306. 939
(21) De Koker, S.; Cui, J.; Vanparijs, N.; Albertazzi, L.; Grooten, J.; 940
Caruso, F.; De Geest, B. G. Engineering Polymer Hydrogel 941
Nanoparticles for Lymph Node-Targeted Delivery. *Angew. Chem.,* 942
Int. Ed. **2016**, *55*, 1334–1339. 943
(22) Cui, J.; De Rose, R.; Best, J. P.; Johnston, A. P. R.; Alcantara, S.; 944
Liang, K.; Such, G. K.; Kent, S. J.; Caruso, F. Mechanically Tunable, 945
Self-Adjuvanting Nanoengineered Polypeptide Particles. *Adv. Mater.* 946
2013, *25*, 3468–3472. 947
(23) Suma, T.; Cui, J.; Müllner, M.; Fu, S.; Tran, J.; Noi, K. F.; Ju, Y.; 948
Caruso, F. Modulated Fragmentation of Proapoptotic Peptide 949
Nanoparticles Regulates Cytotoxicity. *J. Am. Chem. Soc.* **2017**, *139*, 950
4009–4018. 951
(24) Cui, J.; Björnalm, M.; Liang, K.; Xu, C.; Best, J.; Zhang, X.; 952
Caruso, F. Super-Soft Hydrogel Particles with Tunable Elasticity in a 953
Microfluidic Blood Capillary Model. *Adv. Mater.* **2014**, *26*, 7295– 954
7299. 955
(25) Pasetto, P.; Blas, H.; Audouin, F.; Boissière, C.; Sanchez, C.; 956
Save, M.; Charleux, B. Mechanistic Insight into Surface-Initiated 957
Polymerization of Methyl Methacrylate and Styrene via ATRP from 958
Ordered Mesoporous Silica Particles. *Macromolecules* **2009**, *42*, 5983– 959
5995. 960
(26) Banerjee, S.; Paira, T. K.; Kotal, A.; Mandal, T. K. Surface- 961
Confined Atom Transfer Radical Polymerization from Sacrificial 962
Mesoporous Silica Nanospheres for Preparing Mesoporous Polymer/ 963
Carbon Nanospheres with Faithful Shape Replication: Functional 964
Mesoporous Materials. *Adv. Funct. Mater.* **2012**, *22*, 4751–4762. 965
(27) Huang, L.; Liu, M.; Mao, L.; Xu, D.; Wan, Q.; Zeng, G.; Shi, Y.; 966
Wen, Y.; Zhang, X.; Wei, Y. Preparation and Controlled Drug Delivery 967
Applications of Mesoporous Silica Polymer Nanocomposites Through 968
the Visible Light Induced Surface-Initiated ATRP. *Appl. Surf. Sci.* **2017**, 969
412, 571–577. 970
(28) Müllner, M.; Cui, J.; Noi, K. F.; Gunawan, S. T.; Caruso, F. 971
Surface-Initiated Polymerization within Mesoporous Silica Spheres for 972
the Modular Design of Charge-Neutral Polymer Particles. *Langmuir* 973
2014, *30*, 6286–6293. 974
(29) Zhou, H.; Wang, X.; Tang, J.; Yang, Y. W. Tuning the Growth, 975
Crosslinking, and Gating Effect of Disulfide-Containing PGMA on 976
the Surfaces of Mesoporous Silica Nanoparticles For Redox/pH Dual- 977
Controlled Cargo Release. *Polym. Chem.* **2016**, *7*, 2171–2179. 978
(30) Gref, R.; Lück, M.; Quellec, P.; Marchand, M.; Dellacherie, E.; 979
Harnisch, S.; Blunk, T.; Müller, R. H. ‘Stealth’ Corona-Core 980
Nanoparticles Surface Modified by Polyethylene Glycol (PEG): 981
Influences of the Corona (PEG Chain Length and Surface Density) 982
and of the Core Composition on Phagocytic Uptake and Plasma 983
Protein Adsorption. *Colloids Surf., B* **2000**, *18*, 301–313. 984
(31) Fang, C.; Shi, B.; Pei, Y.-Y.; Hong, M.-H.; Wu, J.; Chen, H.-Z. In 985
Vivo Tumor Targeting of Tumor Necrosis Factor- α -Loaded Stealth 986
Nanoparticles: Effect of MePEG Molecular Weight and Particle Size. 987
Eur. J. Pharm. Sci. **2006**, *27*, 27–36. 988
(32) Gillies, E. R.; Dy, E.; Fréchet, J. M. J.; Szoka, F. C. Biological 989
Evaluation of Polyester Dendrimer: Poly(ethylene oxide) “Bow-Tie” 990
Hybrids with Tunable Molecular Weight and Architecture. *Mol.* 991
Pharmaceutics **2005**, *2*, 129–138. 992
(33) Seymour, L. W.; Miyamoto, Y.; Maeda, H.; Breerton, M.; 993
Strohm, J.; Ulbrich, K.; Duncan, R. Influence of Molecular Weight on 994
Passive Tumour Accumulation of A Soluble Macromolecular Drug 995
Carrier. *Eur. J. Cancer* **1995**, *31*, 766–770. 996
(34) Wong, E. H. H.; van Koeveden, M. P.; Nam, E.; Guntari, S. N.; 997
Wibowo, S. H.; Blencowe, A.; Caruso, F.; Qiao, G. G. Assembly of 998

- 999 Nanostructured Films with Hydrophobic Subcompartments via
1000 Continuous Assembly of Polymers. *Macromolecules* **2013**, *46*, 7789–
1001 7796.
- 1002 (35) Sun, H.; Cui, J.; Ju, Y.; Chen, X.; Wong, E. H. H.; Tran, J.; Qiao,
1003 G. G.; Caruso, F. Tuning the Properties of Polymer Capsules for
1004 Cellular Interactions. *Bioconjugate Chem.* **2017**, *28*, 1859–1866.
- 1005 (36) Mertz, D.; Ochs, C. J.; Zhu, Z.; Lee, L.; Guntari, S. N.; Such, G.
1006 K.; Goh, T. K.; Connal, L. A.; Blencowe, A.; Qiao, G. G.; Caruso, F.
1007 ATRP-Mediated Continuous Assembly of Polymers for the Preparation
1008 of Nanoscale Films. *Chem. Commun.* **2011**, *47*, 12601–12603.
- 1009 (37) Sun, H.; Wong, E. H. H.; Yan, Y.; Cui, J.; Dai, Q.; Guo, J.; Qiao,
1010 G. G.; Caruso, F. The Role of Capsule Stiffness on Cellular Processing.
1011 *Chem. Sci.* **2015**, *6*, 3505–3514.
- 1012 (38) Lammers, T.; Subr, V.; Ulbrich, K.; Hennink, W. E.; Storm, G.;
1013 Kiessling, F. Polymeric Nanomedicines for Image-Guided Drug
1014 Delivery and Tumor-Targeted Combination Therapy. *Nano Today*
1015 **2010**, *5*, 197–212.
- 1016 (39) Ulbrich, K.; Holá, K.; Šubr, V.; Bakandritsos, A.; Tuček, J.;
1017 Zbořil, R. Targeted Drug Delivery with Polymers and Magnetic
1018 Nanoparticles: Covalent and Noncovalent Approaches, Release
1019 Control, and Clinical Studies. *Chem. Rev.* **2016**, *116*, 5338–5431.
- 1020 (40) Larson, N.; Ghandehari, H. Polymeric Conjugates for Drug
1021 Delivery. *Chem. Mater.* **2012**, *24*, 840–853.
- 1022 (41) Dobrovolskaia, M. A.; Aggarwal, P.; Hall, J. B.; McNeil, S. E.
1023 Preclinical Studies To Understand Nanoparticle Interaction with the
1024 Immune System and Its Potential Effects on Nanoparticle Bio-
1025 distribution. *Mol. Pharmaceutics* **2008**, *5*, 487–495.
- 1026 (42) Lunov, O.; Syrovets, T.; Loos, C.; Beil, J.; Delacher, M.; Tron,
1027 K.; Nienhaus, G. U.; Musyanovych, A.; Mailänder, V.; Landfester, K.;
1028 Simmet, T. Differential Uptake of Functionalized Polystyrene
1029 Nanoparticles by Human Macrophages and a Monocytic Cell Line.
1030 *ACS Nano* **2011**, *5*, 1657–1669.
- 1031 (43) Baumann, D.; Hofmann, D.; Nullmeier, S.; Panther, P.; Dietze,
1032 C.; Musyanovych, A.; Ritz, S.; Landfester, K.; Mailänder, V. Complex
1033 Encounters: Nanoparticles in Whole Blood and Their Uptake into
1034 Different Types of White Blood Cells. *Nanomedicine* **2013**, *8*, 699–
1035 713.
- 1036 (44) Mann, S. K.; Dufour, A.; Glass, J. J.; De Rose, R.; Kent, S. J.;
1037 Such, G. K.; Johnston, A. P. R. Tuning the Properties of PH
1038 Responsive Nanoparticles to Control Cellular Interactions In Vitro
1039 and Ex Vivo. *Polym. Chem.* **2016**, *7*, 6015–6024.
- 1040 (45) Boyd, B. J.; Kaminskas, L. M.; Karellas, P.; Krippner, G.;
1041 Lessene, R.; Porter, C. J. H. Cationic Poly-L-lysine Dendrimers:
1042 Pharmacokinetics, Biodistribution, and Evidence for Metabolism and
1043 Bioresorption after Intravenous Administration to Rats. *Mol.*
1044 *Pharmaceutics* **2006**, *3*, 614–627.
- 1045 (46) Lee, H.; Blaufox, M. Blood Volume in The Rat. *J. Nucl. Med.*
1046 **1985**, *26*, 72–76.
- 1047 (47) Anselmo, A. C.; Zhang, M.; Kumar, S.; Vogus, D. R.; Menegatti,
1048 S.; Helgeson, M. E.; Mitragotri, S. Elasticity of Nanoparticles
1049 Influences Their Blood Circulation, Phagocytosis, Endocytosis, and
1050 Targeting. *ACS Nano* **2015**, *9*, 3169–3177.
- 1051 (48) Hartmann, R.; Weidenbach, M.; Neubauer, M.; Fery, A.; Parak,
1052 W. J. Stiffness-Dependent In Vitro Uptake and Lysosomal Acid-
1053 ification of Colloidal Particles. *Angew. Chem., Int. Ed.* **2015**, *54*, 1365–
1054 1368.
- 1055 (49) Cao, Z.; Jiang, S. Super-Hydrophilic Zwitterionic Poly-
1056 (carboxybetaine) and Amphiphilic Non-Ionic Poly(ethylene glycol)
1057 for Stealth Nanoparticles. *Nano Today* **2012**, *7*, 404–413.
- 1058 (50) Singh, J.; Desai, S.; Yadav, S.; Narasimhan, B.; Kaur, H. Polymer
1059 Drug Conjugates: Recent Advancements in Various Diseases. *Curr.*
1060 *Pharm. Des.* **2016**, *22*, 2821–2843.
- 1061 (51) Allmeroth, M.; Moderegger, D.; Gündel, D.; Buchholz, H.-G.;
1062 Mohr, N.; Koynov, K.; Rösch, F.; Thews, O.; Zentel, R. PEGylation of
1063 HPMA-Based Block Copolymers Enhances Tumor Accumulation In
1064 Vivo: A Quantitative Study Using Radiolabeling and Positron
1065 Emission Tomography. *J. Controlled Release* **2013**, *172*, 77–85.
- 1066 (52) Dale, D. C.; Boxer, L.; Liles, W. C. The Phagocytes: Neutrophils
1067 and Monocytes. *Blood* **2008**, *112*, 935–945.
- (53) Kierstead, P. H.; Okochi, H.; Venditto, V. J.; Chuong, T. C.;
Kivimae, S.; Fréchet, J. M. J.; Szoka, F. C. The Effect of Polymer
Backbone Chemistry on the Induction of the Accelerated Blood
Clearance in Polymer Modified Liposomes. *J. Controlled Release* **2015**,
213, 1–9.
- (54) Braunger, J. A.; Bjornmalm, M.; Isles, N. A.; Cui, J.; Henderson,
T. M. A.; O'Connor, A. J.; Caruso, F. Interactions Between Circulating
Nanoengineered Polymer Particles and Extracellular Matrix Compo-
nents in vitro. *Biomater. Sci.* **2017**, *5*, 267–273.
- (55) Merkel, T. J.; Jones, S. W.; Herlihy, K. P.; Kersey, F. R.; Shields,
A. R.; Napier, M.; Luft, J. C.; Wu, H.; Zamboni, W. C.; Wang, A. Z.;
Bear, J. E.; DeSimone, J. M. Using Mechanobiological Mimicry of Red
Blood Cells to Extend Circulation Times of Hydrogel Microparticles.
Proc. Natl. Acad. Sci. U. S. A. **2011**, *108*, 586–591.
- (56) Zhang, L.; Cao, Z.; Li, Y.; Ella-Menye, J.-R.; Bai, T.; Jiang, S.
Softer Zwitterionic Nanogels for Longer Circulation and Lower
Splenic Accumulation. *ACS Nano* **2012**, *6*, 6681–6686.
- (57) Peters, A. M.; Saverymuttu, S. H.; Bell, R. N.; Lavender, J. P.
Quantification of the Distribution of the Marginating Granulocyte
Pool in Man. *Scand. J. Haematol.* **1985**, *34*, 111–120.
- (58) Peters, A. M.; Saverymuttu, S. H.; Keshavarzian, A.; Bell, R. N.;
Lavender, J. P. Splenic Pooling of Granulocytes. *Clin. Sci.* **1985**, *68*,
283–289.
- (59) Peters, A. M.; Allsop, P.; Stuttle, A. W. J.; Arnot, R. N.;
Gwilliam, M.; Hall, G. M. Granulocyte Margination in the Human
Lung and Its Response to Strenuous Exercise. *Clin. Sci.* **1992**, *82*, 237–
244.
- (60) Wang, Y.; Ye, F.; Jeong, E. K.; Sun, Y.; Parker, D. L.; Lu, Z. R.
Noninvasive Visualization of Pharmacokinetics, Biodistribution and
Tumor Targeting of Poly[N-(2-hydroxypropyl)methacrylamide] in
Mice Using Contrast Enhanced MRI. *Pharm. Res.* **2007**, *24*, 1208–
1216.
- (61) Peracchia, M. T.; Fattal, E.; Desmaële, D.; Besnard, M.; Noël, J.
P.; Gomis, J. M.; Appel, M.; d'Angelo, J.; Couvreur, P. Stealth®
PEGylated Polycyanoacrylate Nanoparticles for Intravenous Admin-
istration and Splenic Targeting. *J. Controlled Release* **1999**, *60*, 121–
128.
- (62) Bazile, D.; Prud'homme, C.; Bassoulet, M. T.; Marlard, M.;
Spelnhauer, G.; Veillard, M. Stealth Me. PEG-PLA Nanoparticles
Avoid Uptake by the Mononuclear Phagocytes System. *J. Pharm. Sci.*
1995, *84*, 493–498.